



Delfleet *Evolution* Quick Reference Chart
 Primers, Sealers, Surfacer (Sheet No.2) Page 1 of 2



Evolution

DFT-QR01 (Cont.) Delfleet *Evolution* Quick Reference - 9/04

Product Bulletin Number	Product	Product Type (Chemistry)	Color	Primary Use	Mix Ratio	Curing Agent	Reducers	Additives	Dry Film Build	Dry Time	VOC RTS	Pot Life	Comments
DFT-032	F3966 Non-Chrome Etch Primer	Acid Catalyzed Etch Primer	Beige	Wash Primer	2:1:½	F3967	F33XX series solvents based on temperature	None	Min. 0.6 mil Max. 0.8 mil	Dust Free 5 Min Overcoat 30 Min Must scuff after 72 hrs	6.13 lbs./gal or 736 g/l.	24 hrs	Chrome-free offset of F3960 Pigmented Chrome Etch Primer.
DFT-052	F3970 Ultra High Solids Primer	Polyurethane	Gray	Primer	3:1:6 oz/RTS gal. + 10% (Optional)	F3971	F3385 series solvents based on temperature (10% Optional)	F3400/ F3405 Series additives based on temperature 6 oz/RTS gallon	Min. 1.5 mils Max. 4 mils	Dust free 45 min. Overcoat 1 – 48 hrs Must scuff after 48 hrs	2.03 lbs./gal or 244 g/l ---- Less Ex. Sol. With or without solvent	1.5 – 2 hrs	Very fast drying, high solids polyurethane primer. Typically used when very smooth primer appearance is needed or production speed is critical.
DFT-041	F3975 Fast Dry Surfacer	Polyurethane	Gray	Surfacer	3:1 + 10% (Optional)	F3270	F3385 (10% Optional)	None	Min. 3 mils Max. 6 Mil	Dust free 10 – 15 min. Overcoat 1 – 24 hrs Must scuff after 24 hrs	4.29 lbs./gal or 514 g/l (less exempt solvent)	1.5 hrs	Fast drying, polyurethane, high-build primer surfacer.
DFT-050	F3980 High Solids Primer	Non-Isocyanate	Gray	Primer/ Surfacer	3:1	F3981	None	None	Min. 1.5 mils Max. 4 mils	Dust free 30 Min Overcoat 1 – 24 hrs Must scuff after 24 hrs	3.32 lbs./gal. or 398 g/l.	2 hrs	Lead and chrome-free, non-isocyanate primer surfacer. Preferred choice for large areas of aluminum substrate when excellent fill and sanding properties are required.
DFT-053	F3983 High Solids Fast Dry Primer	Non-Isocyanate	Yellow-oxide	Primer/ Surfacer	3:1 + 10% Optional	F3984	F3385 (10% Optional)	None	Min. 2.0 mils Max. 6 mils	Dust free 10 Min. Overcoat 30 min. – 8 hrs Must scuff after 8 hrs	3.02 lbs./gal. or 362 g/l.	1.5 hrs	Fast drying, spot or panel repair version of F3980 High Solids Primer.



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DFT-054	F3985/ F3986/ F3987 Pigmented Sealer – WHITE - GRAY - BLACK	Lead and chrome-free Polyurethane	White	Sealer	3:1:6 oz + ½ Optional	F3260	F33XX series solvents based on temperature	F3400 Or F3405	Min. 1.5 mil Max. 3.0 mil	Dust Free 45 Min Must scuff after 8 hrs	2.8 lbs./gal or 3.50 lbs/gal.	1.5 - 2 hrs	Chrome-free primer ideal sealer for white and yellow topcoat colors.
DFT-057	F3995 Conventional Epoxy Primers	Epoxy	Buff	Primer	3:1:½	F3996	F33XX series solvents based on temperature	N/A	Min. 1.0 mil Max. 2.0 mil	Dust Free 10 Min 60 min – 72 hrs Before scuffing is required	4.60 lbs./gal or 550 lbs/gal.	6 hrs	Chrome-free, high performance and general-purpose primers.

Your Delfleet *Evolution* Distributor is: _____

Telephone No.: _____

Sales Person: _____