



Delfleet *Evolution* Quick Reference Chart
Clearcoats Page 1 of 2



Evolution

DFT-QR03 - Delfleet *Evolution* Quick Reference - 9/04

Product Bulletin Number	Product	Product Type (Chemistry)	Mix Ratio	Curing Agent	Reducers	Additives	Dry Film Build	Dry Time	VOC RTS	Pot Life	Comments
DFT-055	F3905 High Build Clear	Polyurethane	3:1:½:2 oz	F3240	F33XX Series Solvents Based on temperature	F3400/ F3405/ F3410/ RTS gallon	2.0 mils	Dust free: 30 min- 45 min Overcoat 60 min. – 3 days before sanding is required	3.4 lbs/gal	1 – 1.5 hrs	High Build low VOC clearcoat specifically designed for the fleet market. Ideal for 2 coats application scenarios. Can be used in air dry or force dry conditions.
DFT-020	F3910 High Performance Clear	Polyurethane	At 2.8 VOC 1:1:6 oz At 3.5 VOC 1:1:½:4 oz/ RTS	F3280	F33XX Series solvents Based on temperature	F3400/3405 /3410 Based on Temperature ----- For 2.8 VOC, use 6 oz ----- For 3.5 VOC Use 4 oz	Min. 2 mils	At 2.8 VOC Dust Free 30 - 60 min. Through Dry 3 – 4 hrs. Overcoat 30 min. – 24 hrs before sanding is required. ----- At 3.5 VOC Dust Free 1hr.30mn. Through Dry 4 – 5 hrs. Overcoat 30 min – 24 hrs. Before sanding is required	2.8 lbs./U.S Gal. or 336 g/l ----- 3.5 lbs./U.S. Gal. or 420 g/l	At 2.8 VOC 3 – 4 hrs. ----- At 3.5 VOC 6 hrs	Chemical and graffiti resistant, VOC compliant clear coat providing excellent hardness and mar resistance.
DFT-021	F3920 High Solids Clear	Polyurethane	3:1: ½:4 oz/ RTS	F3200 F3260	F33XX Series Solvents Based on temperature	F3400/F340 5 F3410 based on temperature (4 oz/RTS gallon)	Min. 2 mils	With F3200 Dust Free 45 min. Through Dry 5 hrs. Overcoat 60 min – 24 hrs (max) ----- With F3260 Dust Free 30 min. Through Dry 4 hours Overcoat 60 min – 24 hours (max)	3.45 lbs./gal. or 414 g/l	2 hrs	All-purpose, high solids clearcoat that dries quickly and buffs easily.



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Clearcoats (Page 2 of 2)



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DFT-022	F3930 Conventional Clear	Polyurethane	3:1:1 + 2 oz/ RTS (Optional)	F3200 F3260 (Fast)	F33XX Series Solvents Based on temperature	F3400/F3405 /F3410 based on temperature (2 oz Optional)	Min. 2 mils	With F3200 Dust Free 45 min. Through Dry 8 hrs. Overcoat 60 min – 24 hrs (max) ----- With F3260 Dust Free 30 min. Through Dry 7 hrs. Overcoat 60 min – 24 hrs (max)	Without dry additive 4.12 lbs./gal or 494 g/l ----- With dry additive 4.18 lbs./gal or 502 g/l	5 - 6 hrs	National Rule compliant, medium solids offset of F3920.

Your Delfleet *Evolution* Distributor is: _____

Telephone No.: _____

Sales Person: _____